

Type UK

Cross-over plug valve combination



Type UK

Cross-over valve combination with 3- or 4-way valves

- cost-effective combination of different valve types and sizes

DN 25 - 600 / PN 10 - 160
NPS 1 - 24 / Class 150 - 900

Range of application:
 $-60 < T < 230/320^{\circ}\text{C}$
vacuum-capable



Type UK-V

3-way combination,
screwed design

Design characteristics

- 90°-Valve / Quarter-Turn synchronous combination
- 2-way or multiway valves for filter cycles, pump cycles, reactor cycles or cooling cycles
- 90° and 120° valves
- cost-effective and reliable
- Multiway combination for parallel operation
- available with hand lever, gearbox and actuator

Options

- special materials
- continuous 90° / 120° shift by additional ratchet coupling, type SSK

Type UK-L

4-way combination,
loose design



PT diagram, plug types, sealing systems, material selection: see catalogue part **ENGINEERING**

All types of AZ-valves combinable with different valve types and sizes



Applications for

- exchange
- maintenance
- regeneration

of individual components without process interruption

• To avoid misalignment of the plug-axis, in case of wrong assembling, we recommend the screwed design TYPE "UK-V" of our crossover-valve-combinations

• Individual selection of the piping centreline dimension (RMA) minimum size = RMA_{min}

RMA

For selection of multi-way valves and plug types see part ENGINEERING

Durable

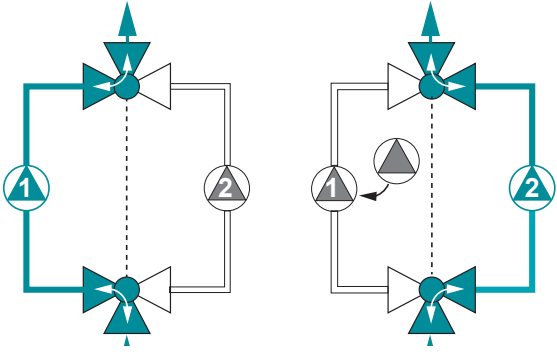
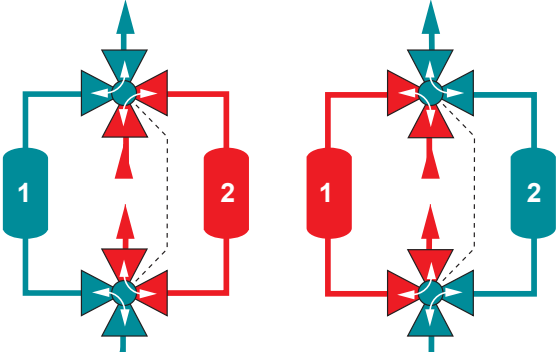
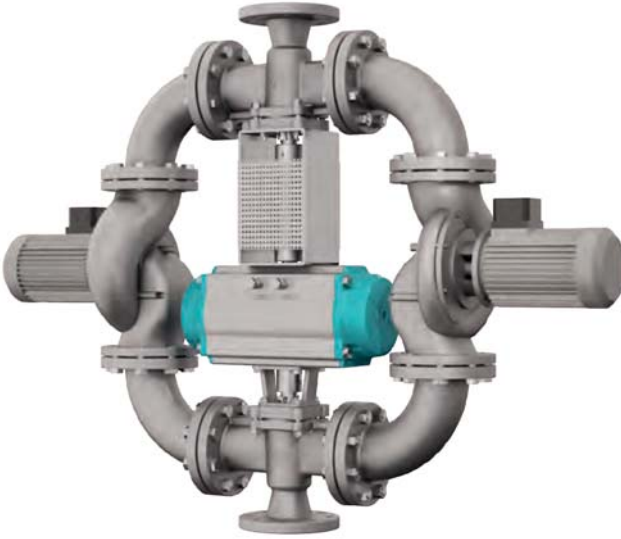
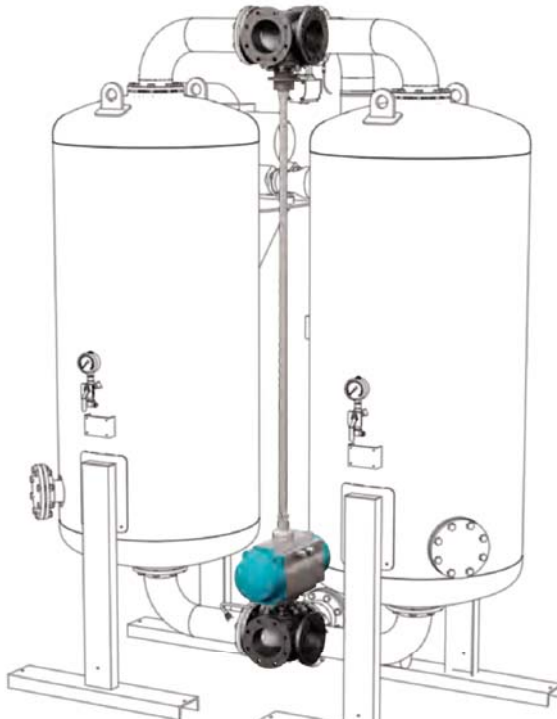
- Sealing surfaces remain clean and do not come in contact with medium
- plug protection
- adjustable
- constant torque (Δp independent !)

High economic efficiency

- maintenance without shutdown of production
- Operation with just one actuator
- simple & safe control
- uninterrupted parallel operation

Operating principle with 3-way and 4-way plugs

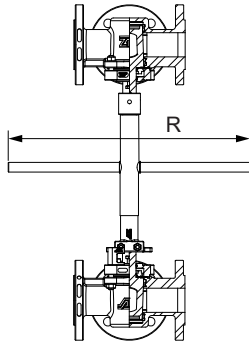
transflow
design

Service switchover	Parallel operation switchover
	
Examples of pump service	Examples of air drying
Cross-over valve combination with two 3-way valves for simple exchange or repairing of a pump without process interruption Description • break-down of pump 1 • switching to pump 2 without interruption of the continuous flow • replacement of pump 1 Same procedure with other plant components, e.g. filters etc.	Cross-over valve combination with two 4-way valves (with LL4 plug type) for purging or regeneration of components without process interruption Description • Drying plant 1 for providing dry process air is saturated with water • switching to plant 2 without interruption of the continuous flow • Regeneration of the drying plant 1 and draining of condensates
	

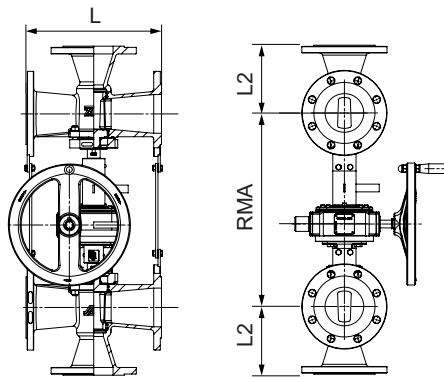
Type UK

Technical information

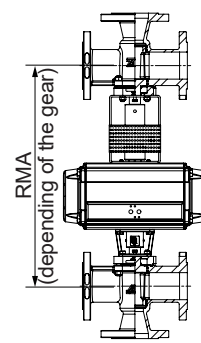
Type UK with T-wrench



Type UK with gearbox



Type UK with pneumatic actuator



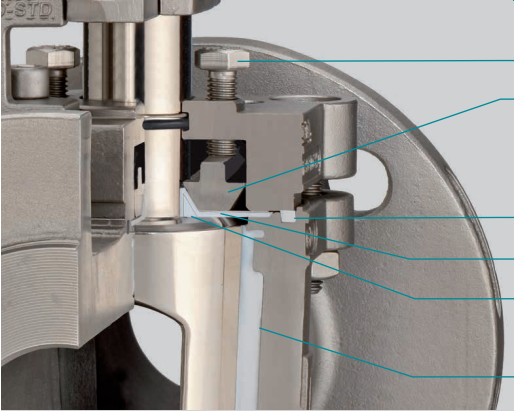
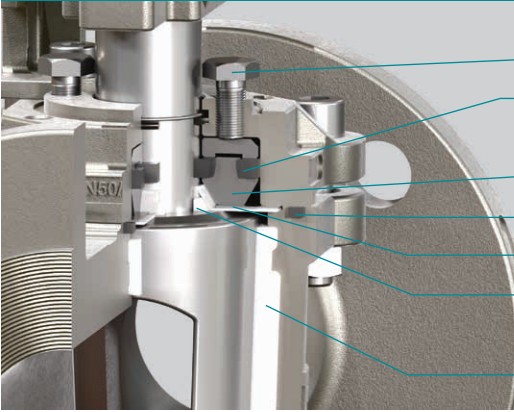
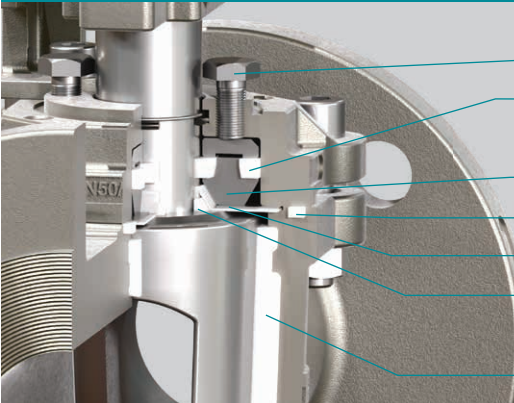
	DN	PN	L	L2		NPS	L	L2		Valve 1	Valve 2	R	RMA _{min} [mm]	
			[mm]	[mm]			[mm]	[mm]				[mm]	T-wrench	gearbox
for type ISO-STANDARD, PN 10 - 40 acc. to DIN EN 1092-1 / DIN EN 558-1	15	10 - 40	130	65	for type ISO-STANDARD, Class 150 / 300 acc. to ASME B16.10	1/2"	150	108	54	Cross-over valve for type ISO-STANDARD	15	15	200	270
	20	10 - 40	150	75		3/4"	300	140	70		20	20	200	270
	25	10 - 40	160	80		1"	150	118	59		25	25	210	280
	32	10 - 40	180	90		1 1/2"	300	152	76		32	32	200	270
	40	10 - 40	200	100		2"	150	127	64		40	40	210	280
	50	10 - 40	230	115		2 1/2"	300	165	83		50	50	240	310
	65	10 - 40	290	245		3"	150	165	82,5		65	65	220	280
	80	10 - 40	310	155		4"	300	191	95		80	80	240	320
	100	10 - 40	350	175		5"	150	178	89		100	100	270	330
	125	10 - 40	325	162		6"	300	216	108		125	125	260	340
	150	10 - 40	350	200		8"	150	203	102		150	150	290	350
	200	10 - 40	400	220		10"	300	283	142		200	200	310	360
	250	10 - 40	450	275		12"	150	228	152		250	250	340	380
							300	305	172				340	380
							150	254	178					400
							300	325	163					430
							150	267	191					500
							300	403	216					450
							150	292	228					510
							300	418	254					590
							150	330	331					570
							300	457	331					650
							150	356	349					690
							300	502	356					720
														750

*) UK design with gearbox

other nominal sizes on request

Specify desired dimension (RMA), minimum size = RMA_{min}

Cover and stem sealing systems suitable for general applications

Type STANDARD	
	● plug adjustment ● thrust collar ● cover sealing (PTFE) ● stainless steel diaphragm ● Secondary sealing: V-diaphragm (PTFE), delta thrust collar (PTFE) ● Primary sealing: sleeve*
Type FS2	Fire-Safe-sealing (API 607)
	● plug & packing adjustment ● Tertiary sealing: Packing to atmosphere (graphite) ● thrust collar ● cover sealing (graphite) ● stainless steel diaphragm ● Secondary sealing: V-diaphragm (PTFE) and delta thrust collar (PTFE) ● Primary sealing: sleeve*
Type CA2	Chemistry sealing
	● plug & packing adjustment ● Tertiary sealing: Packing to atmosphere (PTFE) ● thrust collar ● cover sealing (PTFE) ● stainless steel diaphragm ● Secondary sealing: V-diaphragm, delta thrust collar (PTFE) ● Primary sealing: sleeve*

*) The sleeve material has a decisive influence on the maximum operating temperature
Material selection acc. to PT-diagram

More safety for severe applications

*engineered.
fast.
dynamic.*

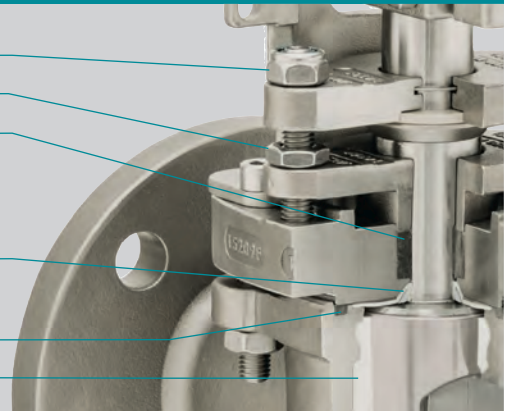
Type FSN

Fire-Safe-sealing (API 607)

plug adjustment ●
triple safety stem packing adjustment ●
Tertiary sealing: triple safety stem packing (graphite) ●

Secondary sealing:
V-diaphragm (PTFE) and delta thrust collar (PTFE) ●

cover sealing (graphite) ●
Primary sealing: sleeve* ●



Type FSN-EF

Fire-Safe-sealing (API 607)

Emission Free

plug adjustment ●
triple safety stem packing adjustment ●
Quaternary sealing: three o-rings at the stem ●

Tertiary sealing:
triple safety stem packing ●

Secondary sealing:
V-diaphragm (PTFE) and delta thrust collar (PTFE) ●

cover sealing (graphite) ●
Primary sealing: sleeve* ●



Type FSN-SL

Fire-Safe-sealing (API 607)

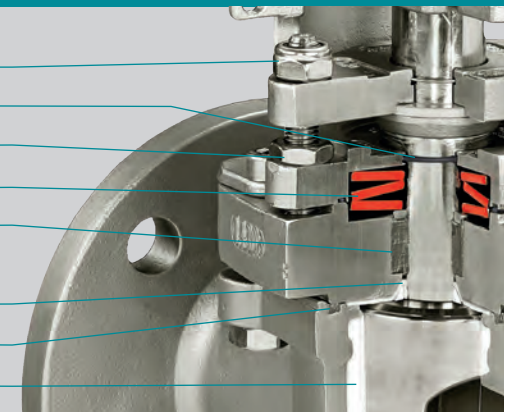
live-loaded

plug adjustment ●
o-rings protect the springs against corrosion ●
triple safety stem packing adjustment ●
disk springs (optionally made of Inconel) ●

Tertiary sealing: triple safety stem packing (graphite) ●

Secondary sealing:
V-diaphragm (PTFE) and delta thrust collar (PTFE) ●

cover sealing (graphite) ●
Primary sealing: sleeve* ●



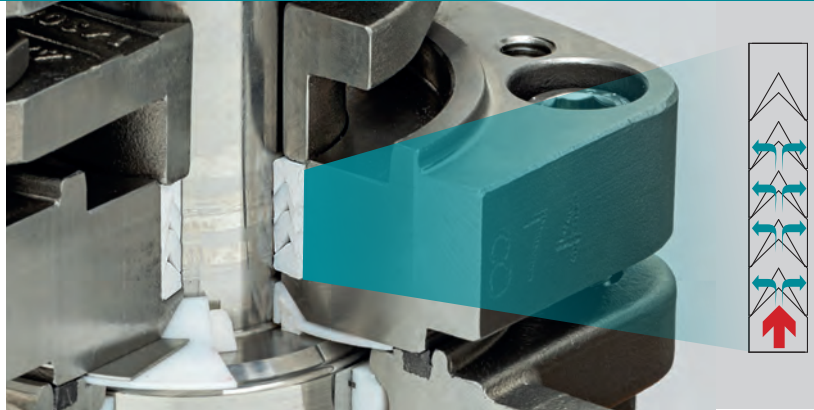
*) The sleeve material has a decisive influence on the maximum operating temperature
Material selection acc. to PT-diagram

Material for **type CASN** and **CASN-SL** chemistry safety sealing: packing and cover sealing in PTFE

Special sealing systems

Chevron packing

- increases the contact pressure (when pressure builds up on the safety stem packing towards plug stem)
- for toxic and fugitive media
- high wear resistance



Type CL Chlorine / gas applications

- approved for chlorine applications and other toxic gases
- ideal for media with changing state of aggregate (e.g. liquid to gas, vice versa)
- vacuum capable



Detection ports for monitoring purpose of lethal gases (phosgene, etc.)

- detection ports for early recognition of potential leakages
- sniffing at sealing surfaces to atmosphere

stem packing

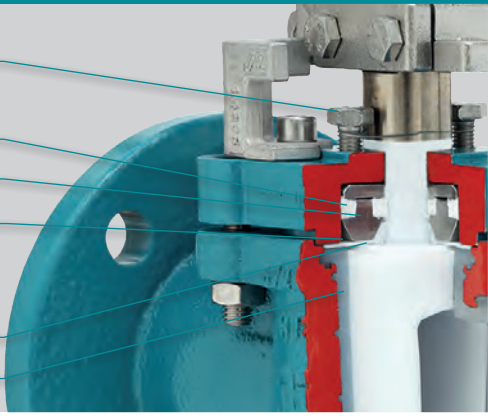
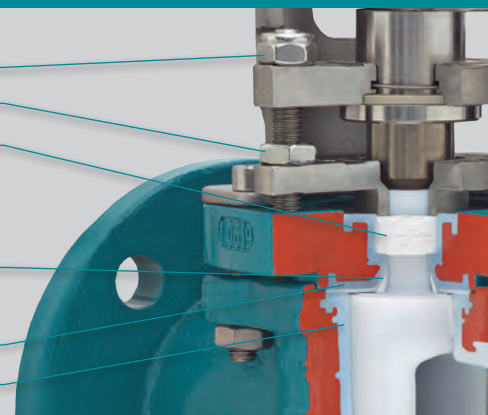
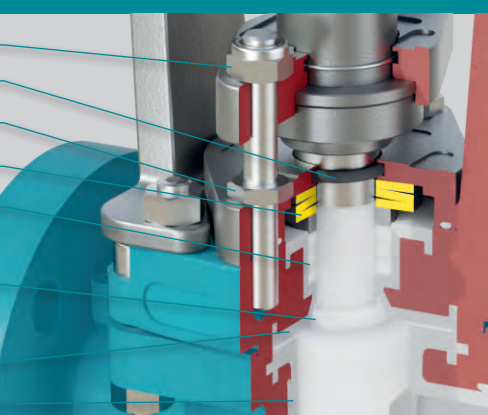
cover sealing

flange sealing



Cover and stem sealing systems for lined plug valves

*engineered.
fast.
dynamic.*

Type CA	Chemistry sealing
plug & packing adjustment Tertiary sealing: Packing to atmosphere (PTFE) thrust collar stainless steel diaphragm Secondary sealing: V-diaphragm & delta thrust collar (PTFE) Primary sealing: lined body	
Type SAFE-LINED	Chemistry sealing
lined cover plug adjustment triple safety stem packing adjustment Tertiary sealing: triple safety stem packing (PTFE) to atmosphere Secondary sealing: V-diaphragm (PTFE), delta thrust collar (PTFE) lined cover Primary sealing: lined body*	
Type SAFE-LINED-SL	Chemistry sealing
live-loaded plug adjustment o-rings protect the springs against corrosion triple safety stem packing adjustment disk springs (optionally made of Inconel) Tertiary sealing: triple safety stem packing (PTFE) to atmosphere Secondary sealing: V-diaphragm (PTFE), delta thrust collar (PTFE) lined cover Primary sealing: lined body*	

*) Lining and plug material have a decisive influence on the maximum operating temperature
Material selection according to PT-diagram.

Casting materials



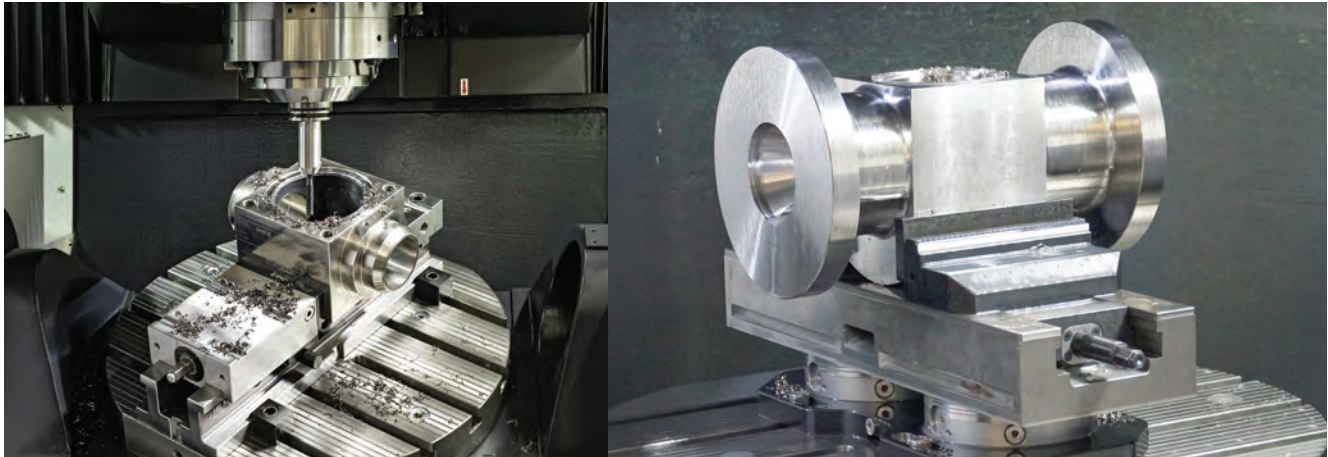
		Casting Material					
Material Group	Common Name	EN / DIN	Short name	Material-No.	ASTM	Grade	UNS
Carbon Steel / Ductile Iron							
Ductile Iron	SG Iron	EN 1563	EN-GJS-400-18-LT	5.3103	A395	-	F32800
Carbon Steel	CS	EN 10213	GP240GH	1.0619	A216	WCB	J03002
Low Temp. Carbon Steel	LTCS	EN 10213	G17Mn5	1.1131	A352	LCB	J03003
Low Temp. Carbon Steel	LTCS	EN 10213	G21Mn5	1.1138	A352	LCC	J02505
Stainless Steel							
Stainless Steel	Duplex 2205	EN 10213	GX2CrNiMoN22-5-3(4A)	1.4470	A995	4A-CD3MN	J92205
Stainless Steel	Duplex 1B	EN 10213	GX3NiCrMoCuN26-6-3-3	1.4517	A995	1B-CD4MCuN	J93372
Austenitic	SS	EN 10213	GX5CrNi19-10	1.4308	A351	CF8	J92600
Austenitic	SS	EN 10213	GX2CrNi19-11	1.4309	A351L	CF3	J92700
Austenitic	SS	EN 10213	GX5CrNiMo19-11-2	1.4408	A351	CF8M	J92900
Austenitic	SS	EN 10213	GX2CrNiMo19-11-2	1.4409	A351	CF3M	J92800
Super Austenitic	Alloy 20	EN 10213	NiC420CuMo	1.4500	A351	CN7M	N08007
Super Austenitic	Alloy 20 mod.	EN 10213	GX2NiCrMoCuN25-20	1.4536	A743	CN7MS	J94650
Super Austenitic	AL6XN	-	-	-	A351	CN3MN	J94651
Superduplex	Superduplex 5A	EN 10213	25Cr-7Ni-Mo-N	1.4469	A995	CE3MN	J93404
Nickel Alloy							
	Monel/Alloy400	DIN 17730	G-NiCu30 Nb	2.4365	A494	M35-1	N24135
	Hastelloy C mod.	-	-	-	A494	CW6M	N30107
	Hastelloy C	-	-	2.4537	A494	CW12MW	N30002
	Hastelloy C-276	-	-	2.4883	-	-	-
	Hastelloy B-3	-	-	-	-	-	-
	Inconel 600	-	-	-	A494	CY40	N06040
	Inconel 625	-	-	-	A494	CW6MC	N26625
	Inconel 825	-	-	-	A494	CU5MCuC	N08826
	Nickel	DIN 17730	G-Ni 95	2.4170	A494	CZ100	N02100
Other Material Groups							
Tantalum	Tantalum	-	-	-	-	-	-
Titanium	Ti 2	DIN 17865	G-Ti 2	3.7031	B367	C-2	R52550
Zirconium	Zirconium 702	-	-	-	B752	702C	-
Zirconium	Zirconium 705	-	-	-	-	705C	-

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The use of these equivalents has to be evaluated on a case-by-case basis.

Other materials on request.

Equivalent forged and bar-stock materials



			Similar Forged Material							Bar Material	
Common Name	Mat.Nr.	Grade	EN / DIN	Short Name	Mat.Nr.	ASTM	Grade	UNS	ASTM	Short	
Carbon Steel / Ductile Iron											
SG Iron	5.3103	-	EN 1563	EN-GJS-400-18-LT	5.3103	A395-99	60-40-18	-	-	-	
CS	1.0619	WCB	EN 10213	GP240GH	1.0619	A105	A105	-	-	-	
LTCS	1.1131	LCB	-	-	-	A350	LF2-Class1	G10300	-	-	
LTCS	1.1138	LCC	-	-	1.0566	A350	LF2-Class1	G10250	-	-	
Stainless Steel											
Duplex 2205	1.4470	4A-CD3MN	EN 10028-7	X2CrNiMoN22-5-3	1.4462	A182	F51	S32205	A479	S31803	
Duplex 1B	1.4517	1B-CD4MCuN	EN 10028-7	X2CrNiMoCuN25-5-3	1.4507	A182	F59	S32520	A479	S32550	
SS	1.4308	CF8	EN 10028-7	X5CrNi18-10	1.4301	A182	F304	S30400	A276	304	
SS	1.4309	CF3	EN 10028-7	X2CrNi19-11	1.4306	A182	F304L	S30403	A276	304L	
SS	1.4408	CF8M	EN 10028-7	X5C4NiMo17-12-2	1.4401	A182	F316	S31600	A276	316	
SS	1.4409	CF3M	EN 10028-7	X2CrNiMo 17-12	1.4404	A182	316L	S31603	A276	316L	
Alloy 20	1.4500	CN7M	-	-	2.4660	B462	N08020	N08020	B473	N08020	
Alloy 20 mod.	1.4536	CN7MS	-	-	-	-	-	-	-	-	
AL6XN	-	CN3MN	EN 10028-7	X1NiCrMoCuN25-20-7	1.4529	A182	F62	N08367	B462	N08367	
Superduplex 5A	1.4469	CE3MN	EN 10028-7	X2CrNiMoN25-7-4	1.4410	A182	F63	S32615	-	-	
Nickel Alloy											
Monel/Alloy400	2.4365	M35-1	DN 17744	NiCu30Fe	2.4360	B165	Alloy 400	N04400	B164	N04400	
Hastelloy C mod.	-	CW6M	-	-	-	A494	-	-	-	-	
Hastelloy C	-	CW12MW	-	NiMo16CrW	-	A494	-	-	-	-	
Hastelloy C-276	-	-	DIN 17744	NiMo16Cr15W	2.4819	B565	N10675	N10276	B574	N10276	
Hastelloy B-3	-	-	DIN 17744	NiMo29Cr	2.4600	B565	N10675	N10675	B335	N10675	
Inconel 600	-	CY40	DIN 17742	NiCr15Fe	2.4816	B565	N06600	N06600	B166	N06600	
Inconel 625	-	CW6MC	DIN 17744	NiCr22Mo9Nb	2.4856	B565	N06625	N06625	B446	N06625	
Inconel 825	-	CU5MCuC	DIN 17744	NiCr21Mo	2.4858	B564	N08825	N08825	B425	N08825	
Nickel	2.4170	CZ100	-	-	-	-	-	-	B160	N02200	
Other Material Groups											
Tantalum	-	-	-	-	-	B365	TaW2,5	R05252	-	-	
Ti 2	3.7031	C-2	DIN 17864	Grade 2	3.7035	B381	F2	R50400	B348	Grade 2	
Zirconium 702	-	702C	-	-	6.0702	B493	R60702	R60702	B550	R60702	
Zirconium 705	-	705C	-	-	-	B493	R60705	R60705	B550	R60705	

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The use of these equivalents has to be evaluated on a case-by-case basis.

Other materials on request.

Lining materials



Lining materials

The high density, extremely resistant lining is at least 3 mm thick. New granulate is used exclusively, no refurbished regenerates or similar materials.

Fluoropolymer lining materials

- Body: PFA, PFA conductive and FEP
- Plug: PTFE, PFA, PFA conductive and FEP

body lining	Combination of linings plug lining	T _{max}
PFA	PTFE ¹⁾ or special materials	210°C / 410°F
PFA	PFA	200°C / 392°F
PFA	FEP	150°C / 302°F
PFA conductive	PFA conductive	125°C / 257°F
FEP	FEP	150°C / 302°F
FEP	PFA	150°C / 302°F

- 1) Plugs with PTFE lining only for two-way valves up to DN 100.
Plugs for multi-way valves not with PTFE lining available.

IMPORTANT NOTE

For demanding conditions, such as process temperatures exceeding 150°C / 302°F: Valve size, media phase, plug position & temperature (constant or fluctuating) may have an impact on the lifetime. Consult factory for proper selection of lining material, cover sealing type and special features.

Sleeve materials



Category	Sleeve Material	Characteristics	Typical applications	T _{MAX}
PTFE	PTFE, virgin	low friction, very good sealing characteristic	standard sleeve material for most applications	230°C / 446°F
RPTFE	PTFE-Glass	reinforced PTFE	additional stability for multiway valves with horizontal ports	230°C / 446°F
	PTFE-Graphite	reinforced PTFE	high temperature applications	250°C / 482°F
modified PTFE	TFM 1600* NXT 75* M 111*	chemically modified PTFE, reduced permeation, low friction	chemical applications where reduced permeability compared to PTFE is required	250°C / 482°F
Special Sleeves	PTFE-P* NFCE* NCS*	high performance sleeve materials	severe service highest temperatures, high pressure, abrasive applications	320°C / 608°F
PFA	PFA	reduced permeation	chemical applications where reduced permeability compared to PTFE is required	200°C / 392°F
UHMW-PE	UHMW-PE	Ultra High Molecular Weight Polyethylene	radiation resistant, abrasive application	80°C / 176°F

*) sleeve material selection depending on availability at AZ manufacturing site

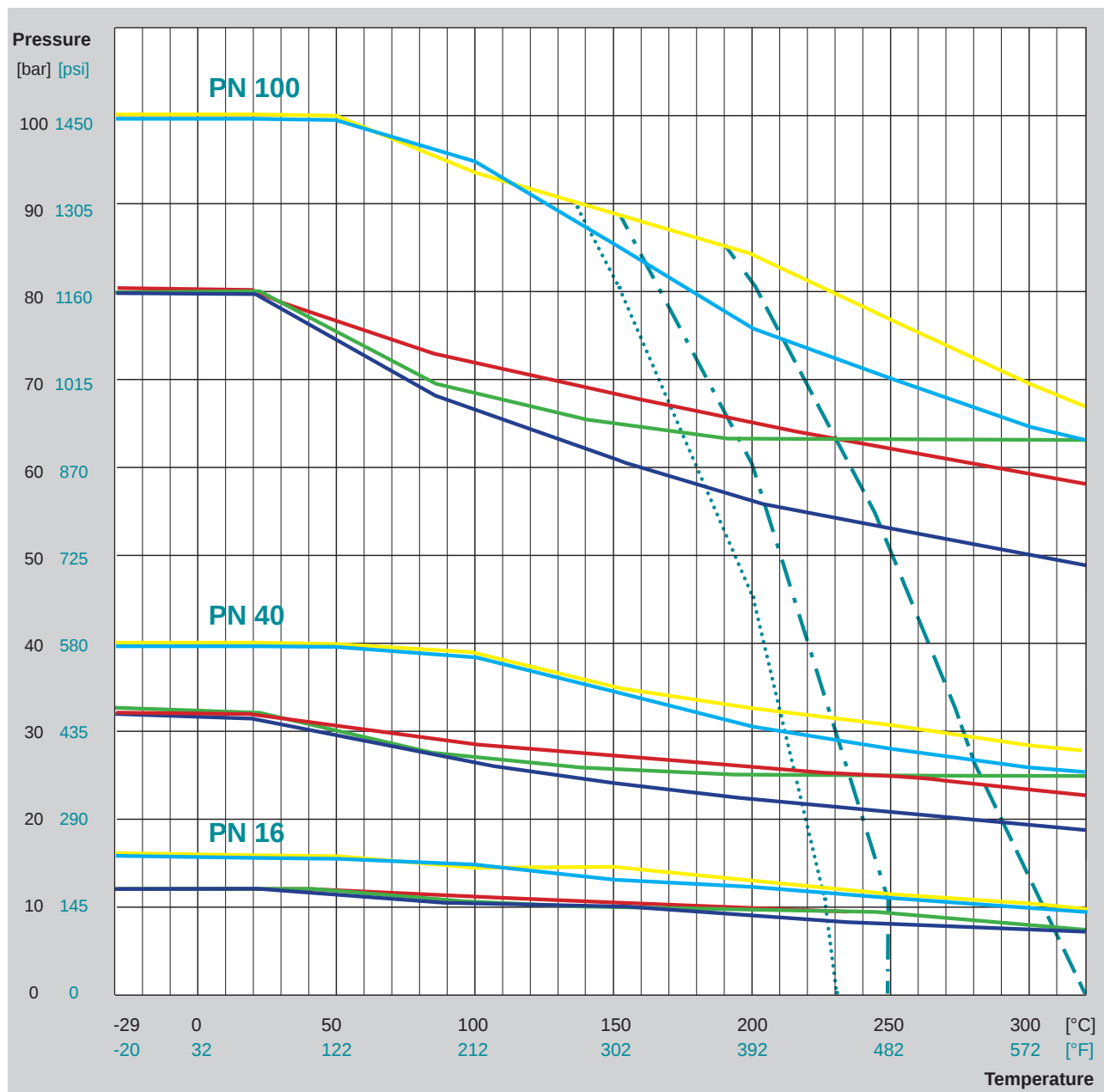
IMPORTANT NOTE

for demanding conditions, such as process temperatures exceeding 200°C / 392°F:

Valve size, media phase, plug position & temperature (constant or fluctuating) may have an impact on the lifetime. Consult factory for proper selection of sleeve material, cover sealing type and special features. For other sleeve materials not listed above: please contact your AZ sales representative.

PT Diagram, PN 16 - PN 100

PTFE sleeved plug valves



Body material

- EN 10213 - 1.0619 / Carbon Steel
- EN 10213 - 1.4408 / Stainless Steel
- EN 17744 - 2.4819 / Hastelloy
- EN 17730 - 2.4365 / Monel 400
- UNS N08007 - 1.4500 / Alloy 20
- other body materials on request

Sleeve material

- PTFE (virgin) / PTFE (glass) T_{max} 230°C / 446°F
- TFM / NXT / M111 / PTFE graphite T_{max} 250°C / 482°F
- PTFE-P / NFCE / NCS T_{max} 320°C / 608°F
- other sleeve materials on request

The data given are max. values according to EN 12516-1 and EN 1092-1.

IMPORTANT NOTE

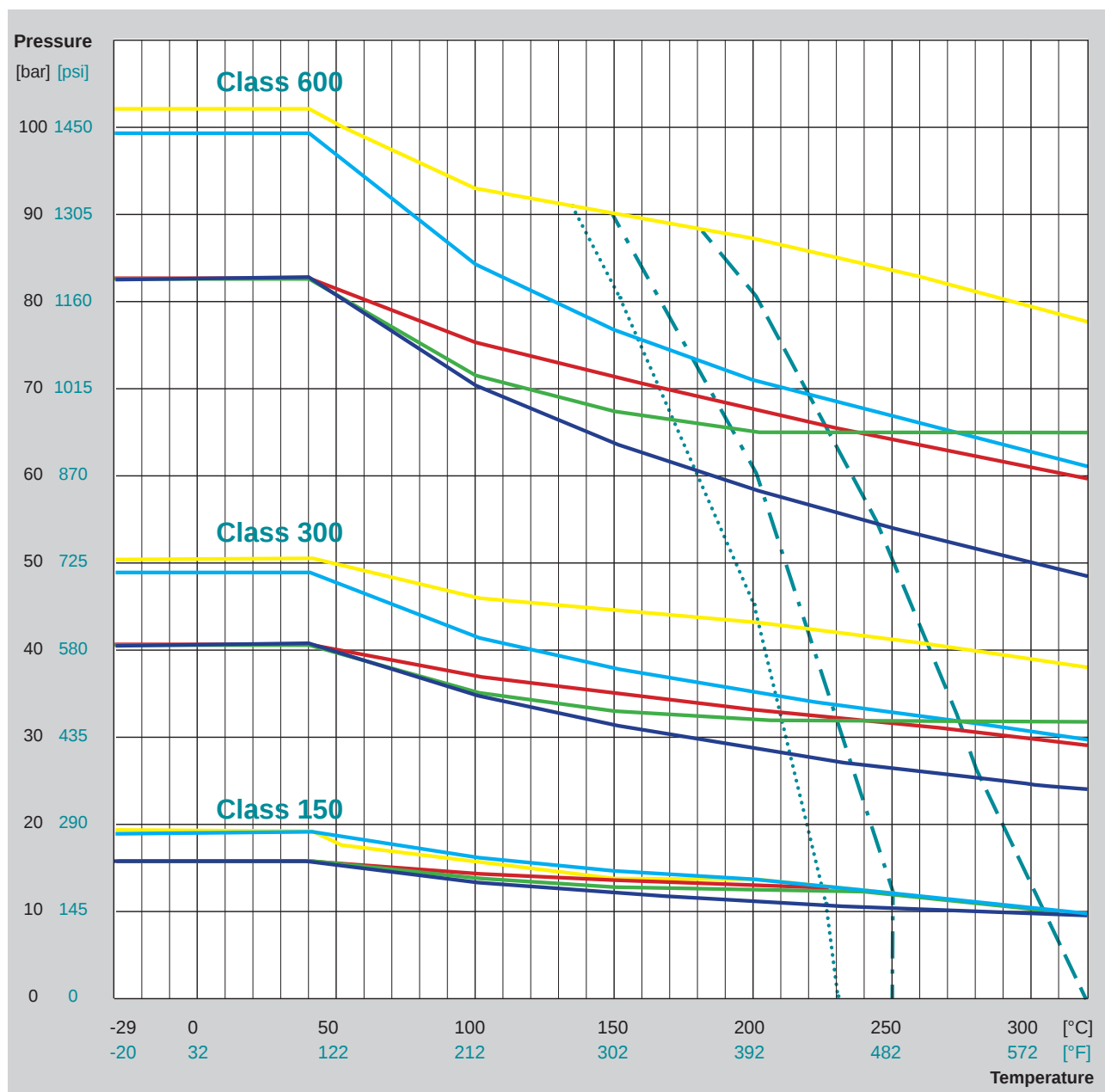
for demanding conditions, such as process temperatures exceeding 200°C / 392°F: Valve size, media phase, plug position & temperature (constant or fluctuating) may have an impact on the lifetime. Consult factory for proper selection of sleeve material, cover sealing type and special features.

For temperatures < -29°C / -20°F, (T_{limit} = -60°C / -76°F) operating temperature, low-temperature carbon steel or austenitic stainless steels are required.

Subject to technical change without notice.

PT Diagram, Class 150 - Class 600

PTFE sleeved plug valves



Body material

- ASTM A216 - WCB
- ASTM A351 - CF8M
- ASTM A494 - CW12MW / Hastelloy
- ASTM A494 - M35.1 / Monel 400
- ASTM A351 - CN7M Alloy 20
- other body materials on request

Sleeve material

- PTFE (virgin) / PTFE (glass) $T_{max} 230^{\circ}\text{C} / 446^{\circ}\text{F}$
- TFM / NXT / M111 / PTFE graphite $T_{max} 250^{\circ}\text{C} / 482^{\circ}\text{F}$
- PTFE-P / NFCE / NCS $T_{max} 320^{\circ}\text{C} / 608^{\circ}\text{F}$
- other sleeve materials on request

Subject to technical change without notice.

The data given are max. values according to ASME B16.34.

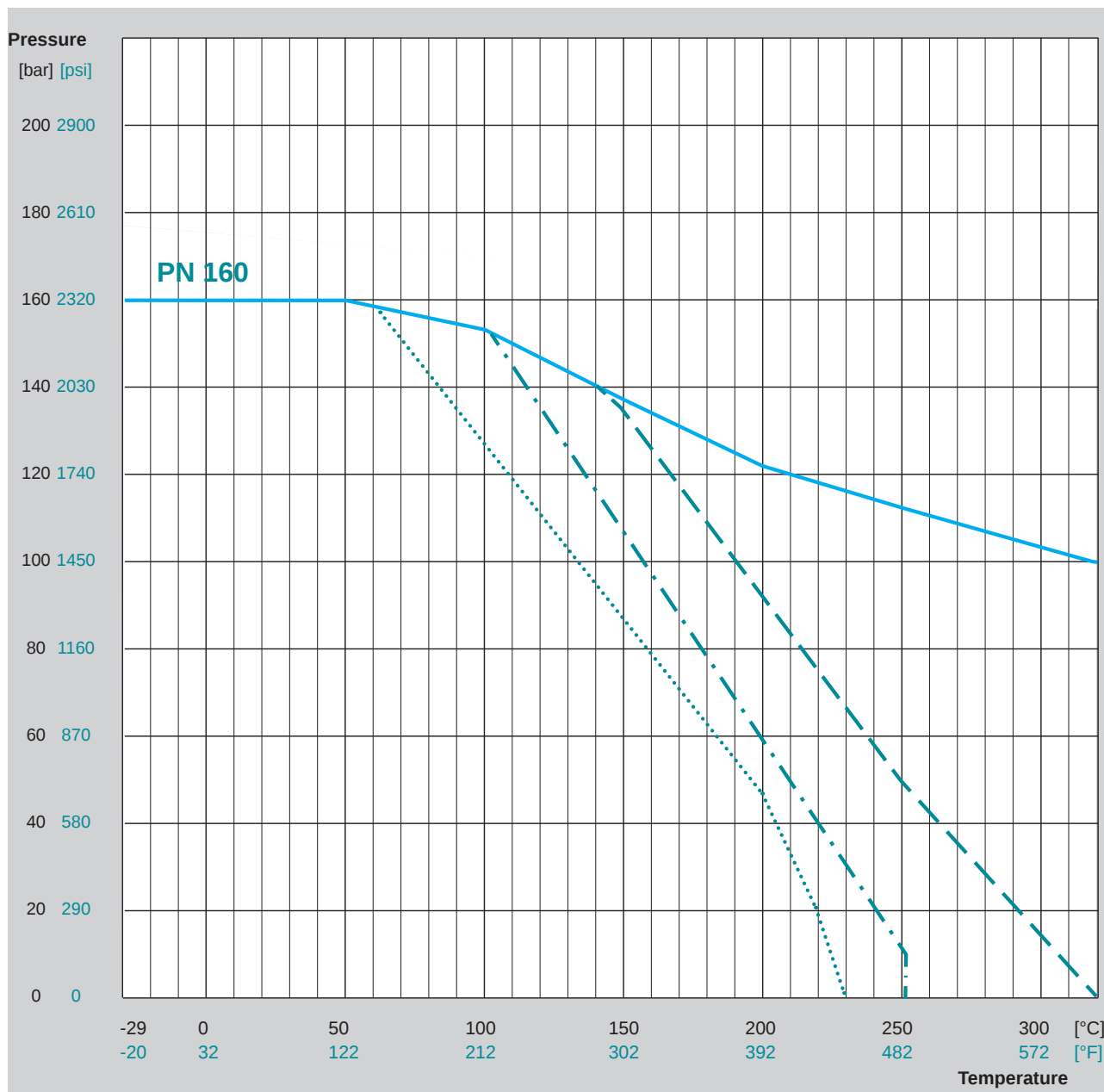
IMPORTANT NOTE

for demanding conditions, such as process temperatures exceeding $200^{\circ}\text{C} / 392^{\circ}\text{F}$: Valve size, media phase, plug position & temperature (constant or fluctuating) may have an impact on the lifetime. Consult factory for proper selection of sleeve material, cover sealing type and special features.

For temperatures $< -29^{\circ}\text{C} / -20^{\circ}\text{F}$, ($T_{limit} = -60^{\circ}\text{C} / -76^{\circ}\text{F}$) operating temperature, low-temperature carbon steel or austenitic stainless steels are required.

PT Diagram High Pressure, PN 160

PTFE sleeved plug valves with trunnion mounted design



Body material (in line with EN 12516-1 and EN 1092-1)

— EN 10213 - 1.4408 / Stainless Steel
other body materials on request

Sleeve material

..... PTFE (virgin) / PTFE (glass) T_{max} 230°C / 446°F
 - . - . TFM / NXT / M111 / PTFE graphite T_{max} 250°C / 482°F
 — PTFE-P / NFCE / NCS T_{max} 320°C / 608°F
 other sleeve materials on request

The data given are max. values according to EN 12516-1 and EN 1092-1.

IMPORTANT NOTE

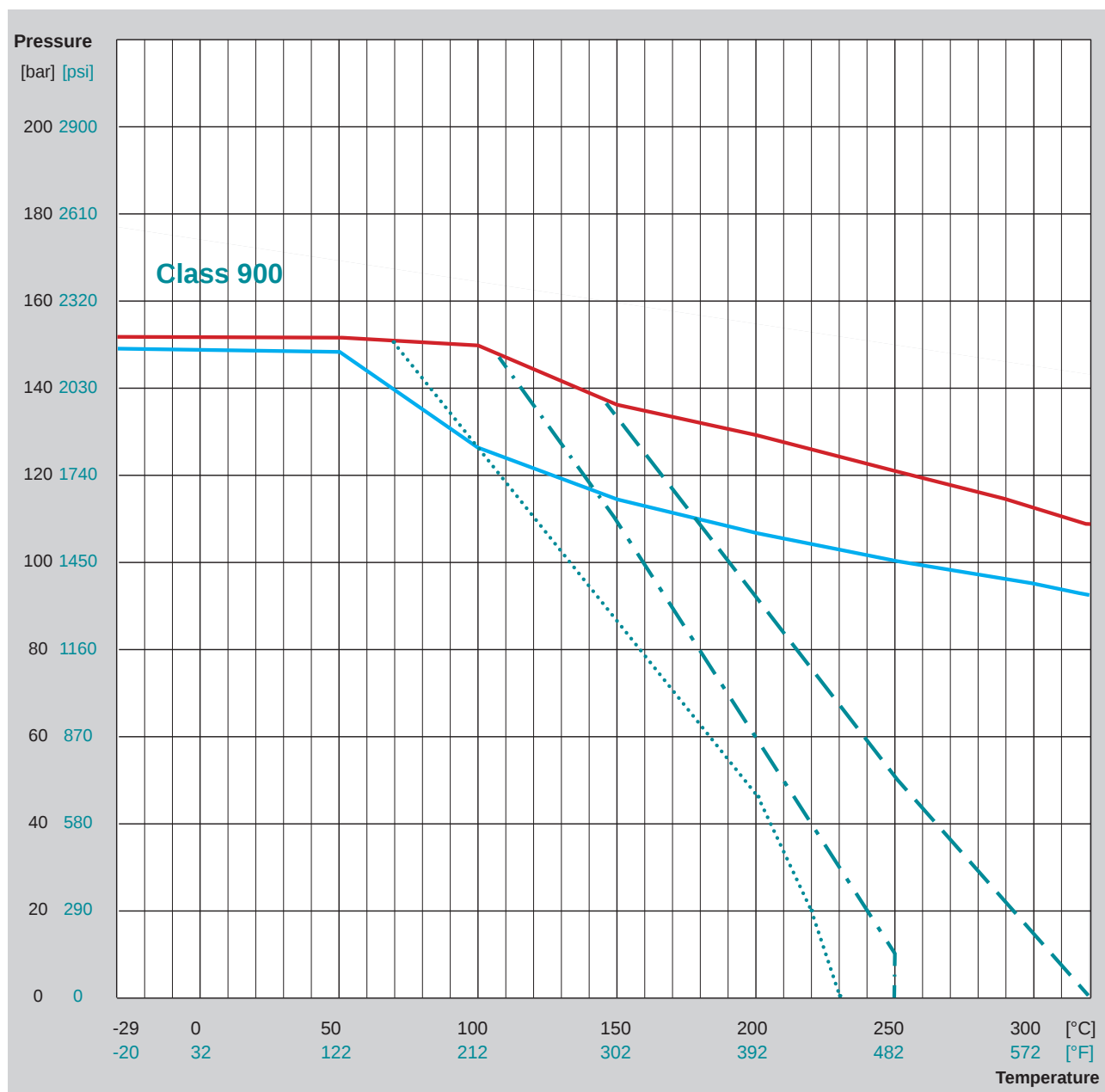
for demanding conditions, such as process temperatures exceeding 200°C / 392°F: Valve size, media phase, plug position & temperature (constant or fluctuating) may have an impact on the lifetime. Consult factory for proper selection of sleeve material, cover sealing type and special features.

For temperatures < -29°C / -20°F, (T_{limit} = -60°C / -76°F) operating temperature, low-temperature carbon steel or austenitic stainless steels are required.

Subject to technical change without notice.

PT Diagram High Pressure, Class 900

PTFE sleeved plug valves with trunnion mounted design



Body material (in line with ASME B16.34)

- ASTM A351 - CF8M / Stainless Steel
- ASTM A995 - CD3MN / Superduplex
- other body materials on request

Sleeve material

- PTFE (virgin) / PTFE (glass) T_{max} 230°C / 446°F
- · - · TFM / NXT / M111 / PTFE graphite T_{max} 250°C / 482°F
- PTFE-P / NFCE / NCS T_{max} 320°C / 608°F
- other sleeve materials on request

The data given are max. values according to ASME B16.34.

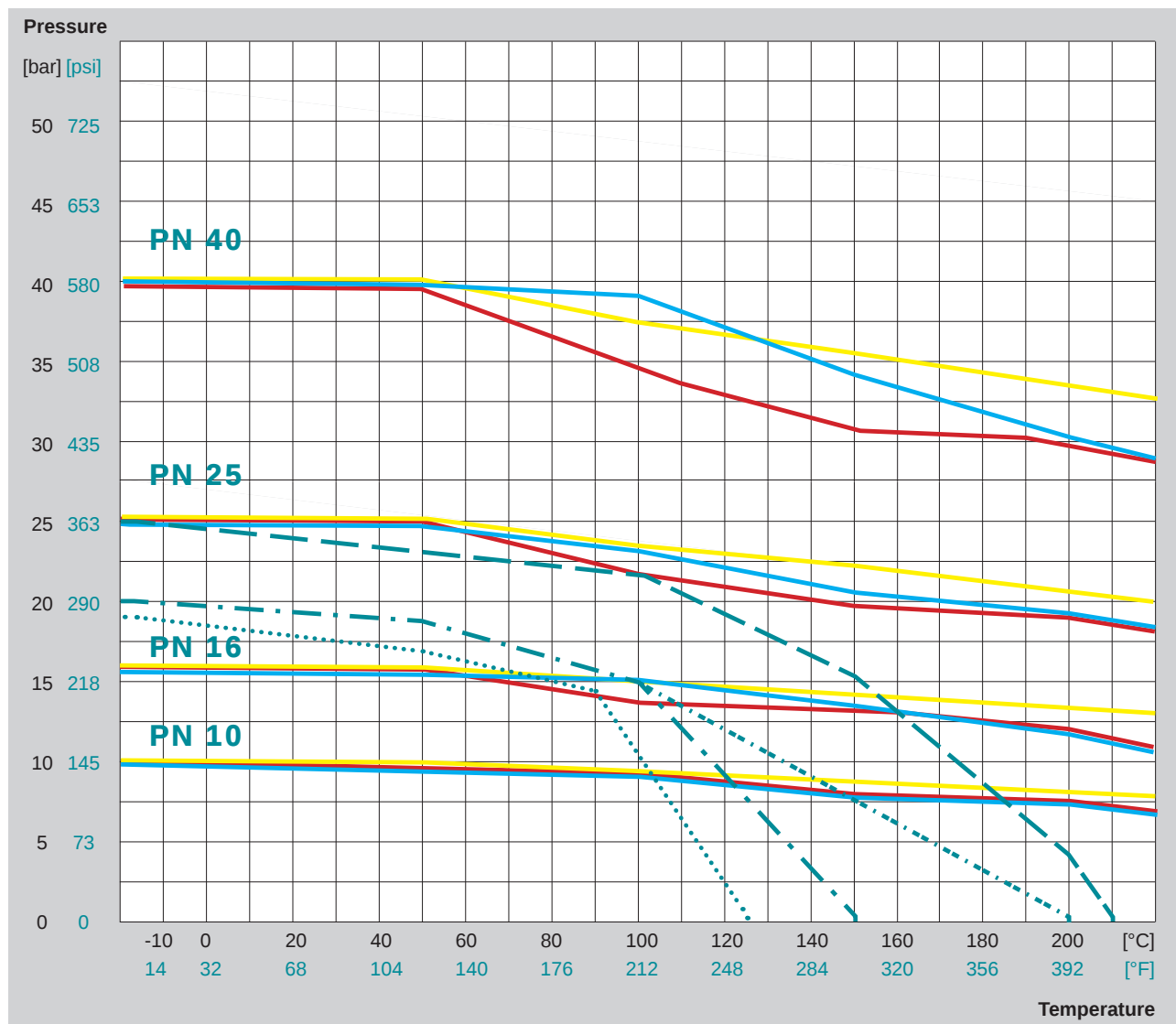
IMPORTANT NOTE

for demanding conditions, such as process temperatures exceeding 200°C / 392°F: Valve size, media phase, plug position & temperature (constant or fluctuating) may have an impact on the lifetime. Consult factory for proper selection of sleeve material, cover sealing type and special features.

Subject to technical change without notice.

For temperatures < -29°C / -20°F, (T_{limit} = -60°C / -76°F) operating temperature, low-temperature carbon steel or austenitic stainless steels are required.

PT Diagram, PN 10 - PN 40 lined valves



Body material

- EN 10213 - 1.0619 / Carbon Steel
 - EN 10213 - 1.4408 / Stainless Steel
 - EN 1563 - EN-GJS-400-18-LT / Ductile Iron
- other body materials on request

The data given are max. values according to EN 12516-4.

Lining combination

	Body	Plug / Ball	T _{MAX}
—	PFA	PTFE or special*	210°C / 410°F
—	PFA	PFA	200°C / 392°F
—	all combinations with PFA and FEP		150°C / 302°F
—	PFA conductive	PFA conductive**	125°C / 257°F

*) Special materials (metallic) for plugs without lining on request

**) Material combination PFA / FEP possible

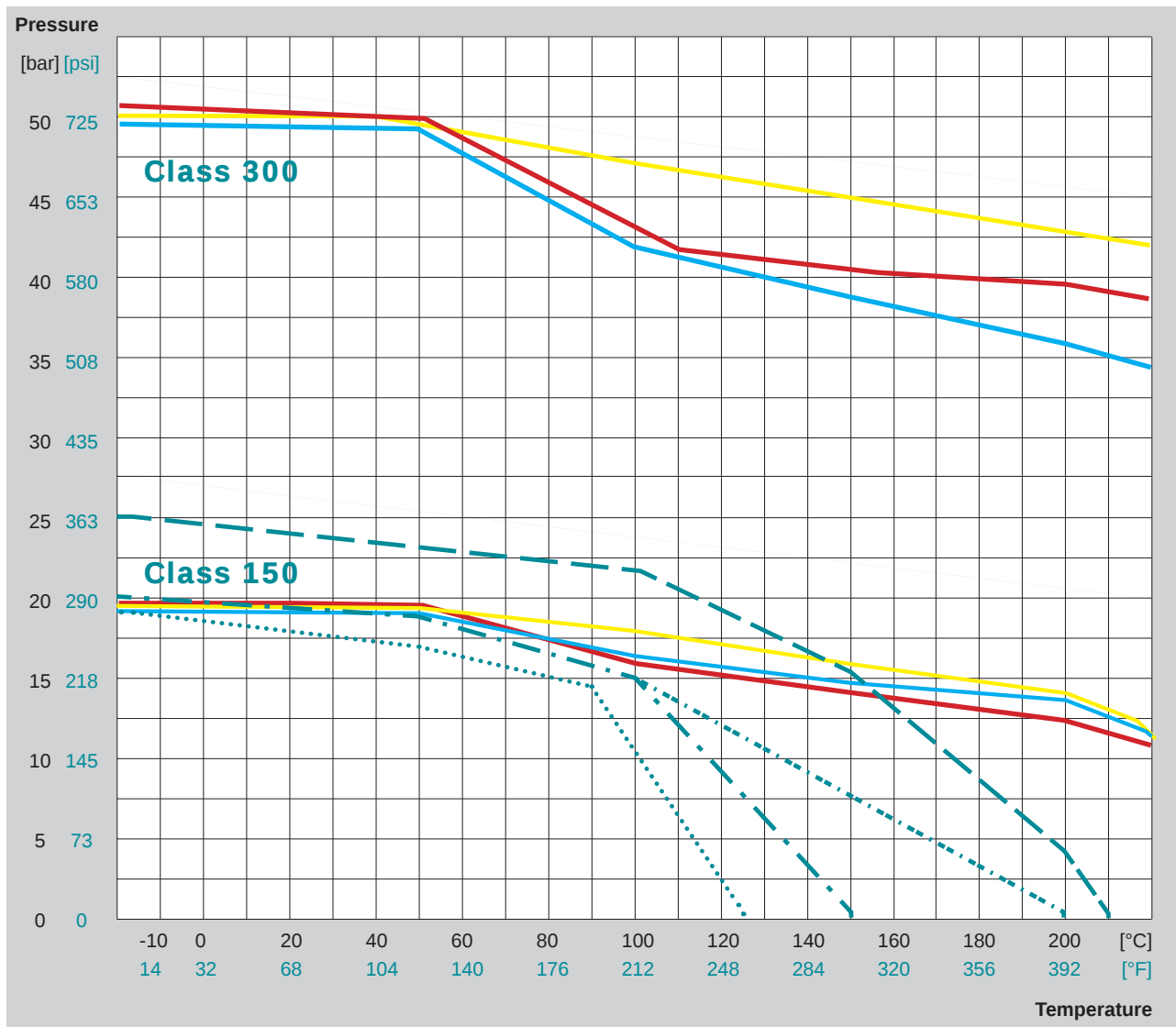
IMPORTANT NOTE

for demanding conditions, such as process temperatures exceeding 150°C / 302°F: Valve size, media phase, plug position & temperature (constant or fluctuating) may have an impact on the lifetime. Consult factory for proper selection of lining material, cover sealing type and special features.

Maximum breakaway torque depending on material combinations according to the technical data sheets of the plug valve.

Subject to technical change without notice.

PT Diagramm, Class 150 - Class 300 lined valves



Body material

- ASTM A216 - WCB
- ASTM A351 - CF8M / Stainless Steel
- ASTM A395 / Ductile Iron
- other body materials on request

Lining combination

	Body	Plug / Ball	T _{MAX}
—	PFA	PTFE or special*	210°C / 410°F
- - -	PFA	PFA	200°C / 392°F
- . - .	all combinations with PFA and FEP		150°C / 302°F
.....	PFA conductive	PFA conductive**	125°C / 257°F

*) Special materials (metallic) for plugs without lining on request

**) Material combination PFA / FEP possible

The data given are max. values according to EN 12516-4.

IMPORTANT NOTE

for demanding conditions, such as process temperatures exceeding 150°C / 302°F: Valve size, media phase, plug position & temperature (constant or fluctuating) may have an impact on the lifetime. Consult factory for proper selection of lining material, cover sealing type and special features.

Maximum breakaway torque depending on material combinations according to the technical data sheets of the plug valve.

Subject to technical change without notice.

Plug types: two-way and multi-port for standard reduced and full bore design



- position indicator for all multi-way valves welded on lever or stem extension
- Lined plug valves: multi-way plugs only with PFA / FEP plug lining or made of special materials. Two-way plugs with PTFE lining up to DN 100 / NPS 4 available

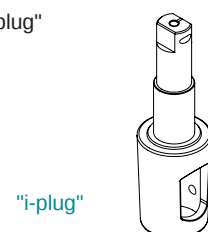
Recommendation for three-way valves type F-3-S with vertical outlet (longer life-time compared to type F-3-W with horizontal outlet)

Options

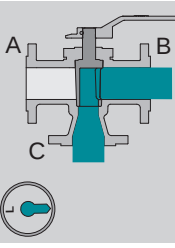
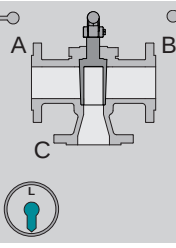
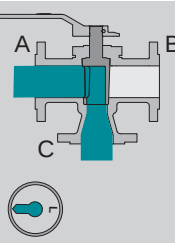
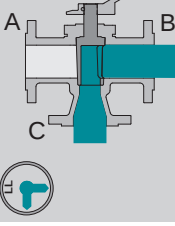
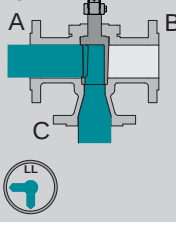
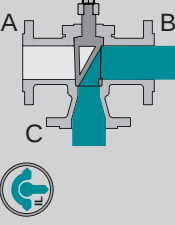
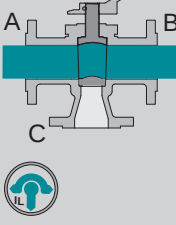
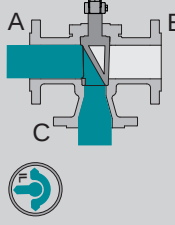
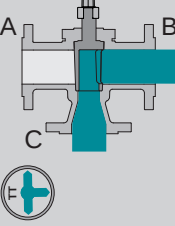
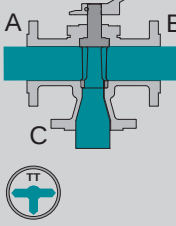
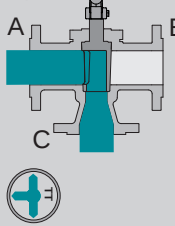
Plugs made of special materials or special designs, e.g. with flushing devices, vent holes in plug bottom or plug upstream / downstream side

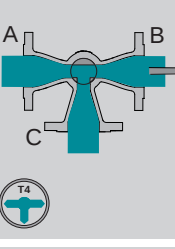
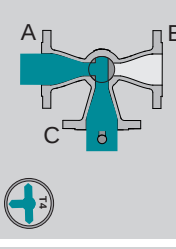
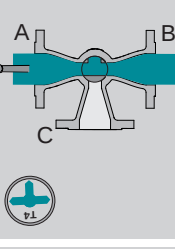
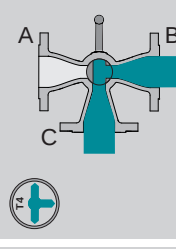
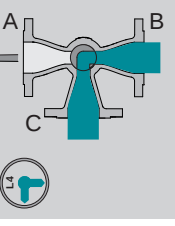
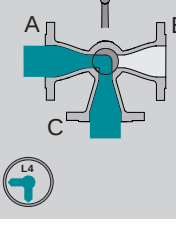
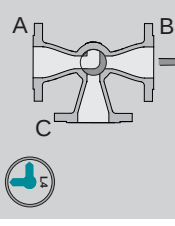
2-way	Plug type	Pos. I = 0°	Pos. II = 90°	Pos. III = 180°	Pos. IV = 270°
	D 				
Type F-2-ISO-STANDARD	T4 * 				

*) For highly expanding media AZ recommends the "i-plug" (relief hole and open plug bottom)



Plug types: 3-way valve for STANDARD and EXTRA design

Plug type	Pos. I = 0°	Pos. II = 90°	Pos. III = 180°	Pos. IV = 270°	3-way (vertical)
L 					 Type F-3-S-ISO-STANDARD
LL 					
IL* 					 Type F-3-S-ISO-STANDARD-A
TT 					

Plug type	Pos. I = 0°	Pos. II = 90°	Pos. III = 180°	Pos. IV = 270°	3-way (horizontal)
T4 					 Type F-3-W-ISO-STANDARD
L4 					

*) for EXTRA valves with IL-plug, F-3-W-EXTRA with T4-plug is recommended (higher flowrate)
Lined valves: the IL-plug is only available in special materials



Plug types 3-way (120°) valves and 4-way valves for STANDARD and EXTRA design

3-way (120°) type 3-W-120:

- min. cross section guaranteed (switching phase)
- piggable execution on request
- minimum flow guaranteed

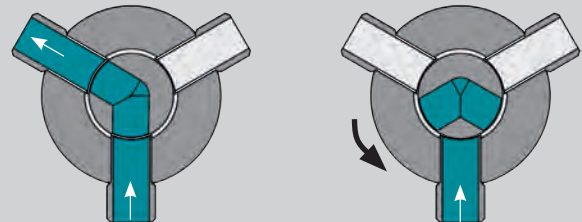
transflow design



3-way (120°) type 3-WP-120

- with positive overlap
- flow interruption / isolation

positive overlap

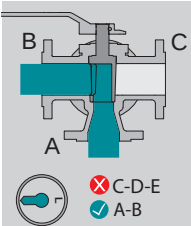
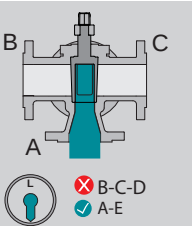
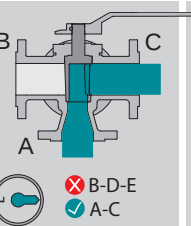
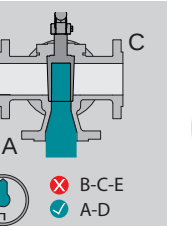
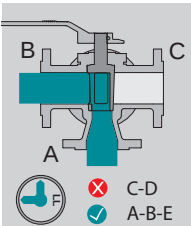
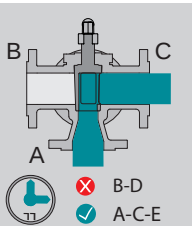
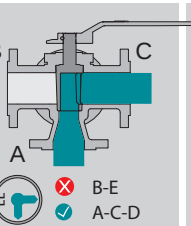
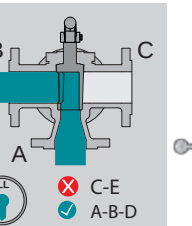
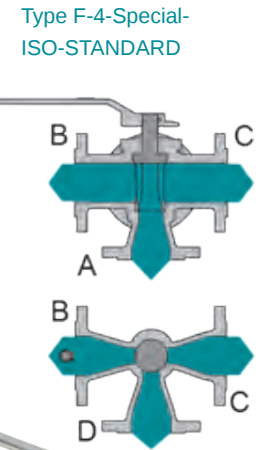
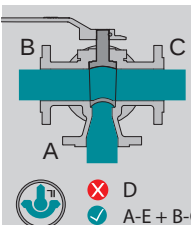
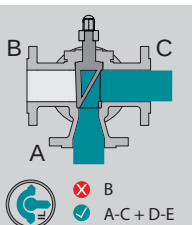
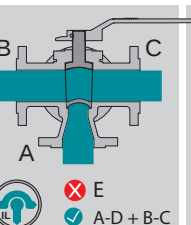
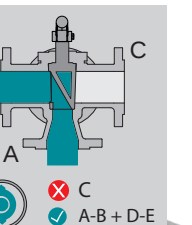
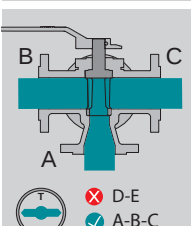
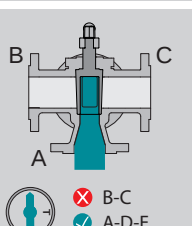
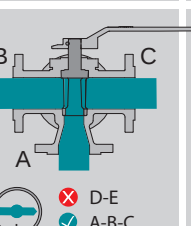
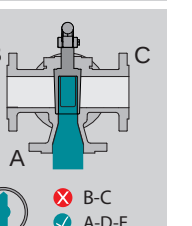
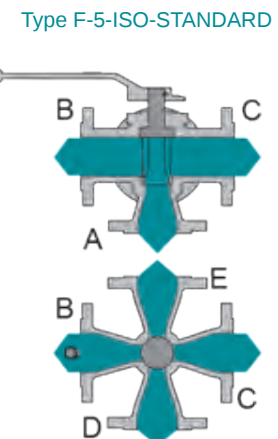
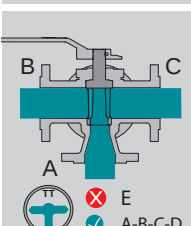
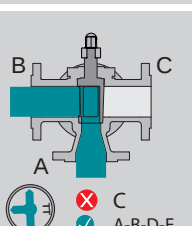
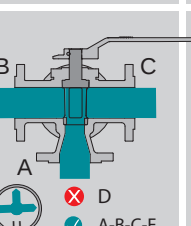
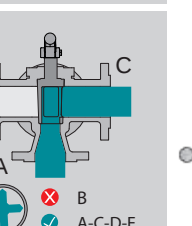


3-way (120°)	Plug type	Pos. I = 0°	Pos. II = 120°	Pos. III = 240°	
	L120 				

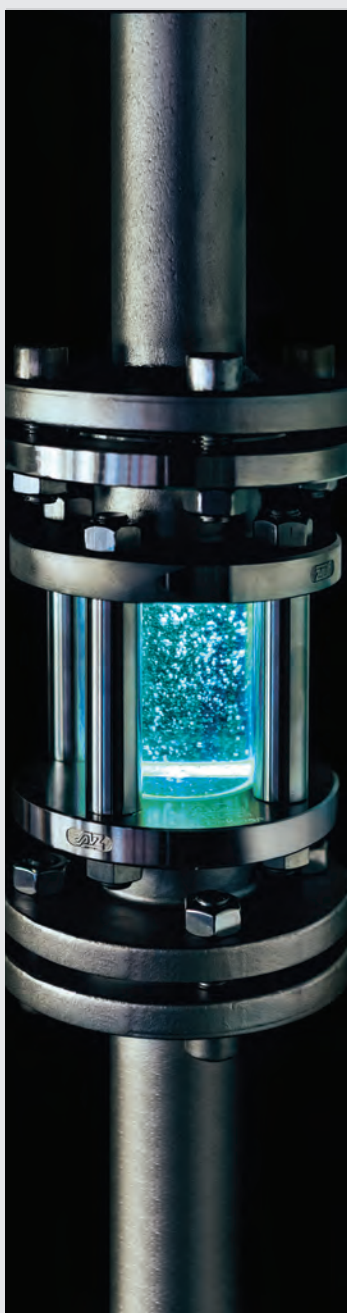
4-way	Plug type	Pos. I = 0°	Pos. II = 90°	Pos. III = 180°	Pos. IV = 270°
 Type F-4-ISO-STANDARD 	L4 				
	T4 				
	LL4 				

✓ open
✗ closed

Plug types 4-way (special) and 5-way valves for STANDARD and EXTRA design

Plug type	Pos. I = 0°	Pos. II = 90°	Pos. III = 180°	Pos. IV = 270°	4-way (special) / 5-way
	 ✗ C-D-E ✓ A-B	 ✗ B-C-D ✓ A-E	 ✗ B-D-E ✓ A-C	 ✗ B-C-E ✓ A-D	
	 ✗ C-D ✓ A-B-E	 ✗ B-D ✓ A-C-E	 ✗ B-E ✓ A-C-D	 ✗ C-E ✓ A-B-D	
	 ✗ D ✓ A-E + B-C	 ✗ B ✓ A-C + D-E	 ✗ E ✓ A-D + B-C	 ✗ C ✓ A-B + D-E	
	 ✗ D-E ✓ A-B-C	 ✗ B-C ✓ A-D-E	 ✗ D-E ✓ A-B-C	 ✗ B-C ✓ A-D-E	
	 ✗ E ✓ A-B-C-D	 ✗ C ✓ A-B-D-E	 ✗ D ✓ A-B-C-E	 ✗ B ✓ A-C-D-E	

✓ open
✗ closed



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- Mexico (Mexico-City)
- Peru (Lima)

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- Thailand (Rayong)
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Africa

- South Africa (Johannesburg)



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